



Test Report

Report No : TST202104Q2617-2RR Date: Apr.23, 2021

Page 1 of 11

Applicant/

Shenzhen Eryone Technology Co.,Ltd.

Manufacturer:

Address: 201,Building B, Hongwan Industrial Zone, Gushu Community, Xixiang St.,
Bao'an Dist.,Shenzhen China

The following sample(s) was /were submitted and identified on behalf of the clients as :

Sample Name: Filament for 3D Printer

Trade Mark: Eryone

Sample Model: PLA (Standard PLA01-30, flavor series 01-16, marble 01-10,
Galaxy 01-20, silk 01-30, Glow In the Dark 01-10, matte 01-20, rainbow 01-20,
metal 01-10, Wood 01-10,Carbon fiber 01-10)

Sample Received Date: Apr.20, 2021

Testing Period: Apr.20, 2021 To Apr.23, 2021

Test Requested:

1. As specified by client ,to screen Lead(Pb),Cadmium(Cd),Mercury(Hg),
Chromium(Cr)and Bromine(Br)in the submitted sample(s)by XRF.
2. As specified by client ,when screening results exceed the XRF screening
limit in IEC62321:2013 Edition 1.0,further use of wet chemical methods are
required to test Lead(Pb),Cadmium(Cd),Mercury(Hg),Hexavalent
Chromium(Cr(VI)),Polybrominated Biphenyls(PBBs),Polybrominated
Diphenyl Ethers(PBDEs),Polybrominated diphenyl ethers (PBDEs) and
Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP) ,
Butyl benzyl phthalate (BBP), Dibutylphthalate (DBP) ,
and Diisobutyl phthalate (DIBP) in the submitted sample(s).

Test Method: Please refer to next page(s).

Test Result: Please refer to next page(s).

Test Conclusion: The test results comply with the limits of RoHS 2.0 Directive (EU) 2015/863
and (EU)2017/2102 amending Annex II to Directive 2011/65/EU.

Signed for and on behalf of



Andy Zheng
Technical Director

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Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 2 of 11

1. Pb, Cd, Cr(VI), Hg, PBBs&PBDEs

Test Method:

A. Disassembly, disjointment and mechanical sample preparation

— Ref. to IEC 62321-2:2013, Disassembly, disjointment and mechanical sample preparation.

B. With reference to IEC 62321-1:2013, tests were performed for the samples indicated by the photos in this report.

(1) Screening – Lead, mercury, cadmium, total chromium and total bromine

— Ref. to IEC 62321-3-1:2013, Screening for Lead, mercury, cadmium, total chromium and total bromine by X-ray fluorescence spectrometry.

(2) Wet chemical test method

Test Item(s)	Test Method	Test Equipment	Unit	MDL	Limit
Pb	IEC62321-5:2013	ICP-OES	mg/kg	2	1000
Cd	IEC62321-5:2013	ICP-OES	mg/kg	2	100
Hg	IEC 62321-4:2013 /AMD1:2017	ICP-OES	mg/kg	2	1000
Cr(VI) (Metal)	IEC62321-7-1:2015	UV-Vis	μ g/cm ²	0.1	0.13
Cr(VI) (Nonmetal)	IEC62321-7-2:2017	UV-Vis	mg/kg	8	1000
PBB	IEC62321-6:2015	GC-MS	mg/kg	5	1000
PBDE	IEC62321-6:2015	GC-MS	mg/kg	5	1000

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Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 3 of 11

Test result(s):

No.	Sample Description	Results of XRF					Chemical confirmation results (mg/kg)	Conclusion
		Pb	Cd	Hg	Cr	Br		
1	Standard PLA01-30	BL	BL	BL	BL	BL	---	Pass
2	flavor series 01-16	BL	BL	BL	BL	BL	---	Pass
3	marble 01-10	BL	BL	BL	BL	BL	---	Pass
4	Galaxy 01-20	BL	BL	BL	BL	BL	---	Pass
5	silk 01-30	BL	BL	BL	BL	BL	---	Pass
6	Glow In the Dark 01-10	BL	BL	BL	BL	BL	---	Pass
7	matte 01-20	BL	BL	BL	BL	BL	---	Pass
8	rainbow 01-20	BL	BL	BL	BL	BL	---	Pass
9	metal 01-10	BL	BL	BL	BL	BL	---	Pass
10	Wood 01-10	BL	BL	BL	BL	BL	---	Pass
11	Carbon fiber 01-10	BL	BL	BL	BL	BL	---	Pass

Remark:

- It is the result on total Br while test item on restricted substances is PBBs/PBDEs. It is the result on total Cr while test item on restricted substances is Cr(VI).
- The XRF screening test for RoHS elements-The reading may be different to the actual content in the sample be of non-uniformity composition.
- Results are obtained by EDXRF for primary screening, and further chemical testing by ICP-OES (for Pb, Cd, Hg), UV-VIS for Cr(VI) and GC/MSD (for PBBs/PBDEs) is recommended to be performed if the concentration exceeds the below warning value according to IEC 62321-3-1:2013.

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Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 4 of 11

Attached table 1, XRF screening limits in mg/kg for regulated elements in various matrices:

Element	Polymer Material	Metallic Material	Composite Material
Pb	$BL \leq 700 - 3\sigma \leq X < 1300 + 3\sigma \leq OL$	$BL \leq 700 - 3\sigma \leq X < 1300 + 3\sigma \leq OL$	$BL \leq 500 - 3\sigma \leq X < 1500 + 3\sigma \leq OL$
Cd	$BL \leq 70 - 3\sigma \leq X < 130 + 3\sigma \leq OL$	$BL \leq 70 - 3\sigma \leq X < 130 + 3\sigma \leq OL$	$LOD < X < 150 + 3\sigma \leq OL$
Hg	$BL \leq 700 - 3\sigma \leq X < 1300 + 3\sigma \leq OL$	$BL \leq 700 - 3\sigma \leq X < 1300 + 3\sigma \leq OL$	$BL \leq 500 - 3\sigma \leq X < 1500 + 3\sigma \leq OL$
Cr	$BL \leq 700 - 3\sigma < X$	$BL \leq 700 - 3\sigma < X$	$BL \leq 500 - 3\sigma < X$
Br	$BL \leq 300 - 3\sigma < X$	--	$BL \leq 250 - 3\sigma < X$

XRF detection limits in mg/kg for regulated elements in various material

Element	Polymer Material	Metallic Material	Composite Material
Pb	10	50	50
Cd	10	50	50
Hg	10	50	50
Cr	10	50	50
Br	10	50	50

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Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 5 of 11

Note:

-BL = Under the XRF screening limit

-OL = Future chemical test will be conducted while result is above the screening limit

-X = inconclusive, the region where need further chemical testing by ICP-OES (for Pb, Cd, Hg), UV-VIS (for Cr(VI)) and GC/MSD (for PBBs, PBDEs).

- 3σ =The reproducibility of analytical instruments

-LOD=Detection limit

“---” = Not Applicable

- mg/kg=0.0001%

- N.D.=Not Detected(<MDL)

- MDL = Method Detection Limit

-Negative = Absence of Cr(VI), the detected Cr(VI) concentration in the boiling

water extraction solution is less than 0.02 mg/kg with 50cm² sample surface area used.

-*=According to 2011/65/EU Annex, point 6-Lead as an alloying element is steel containing up to 0.35% lead by weight, aluminum containing up to 0.4% lead by weight and as a copper alloy, containing up to 4% lead by weight can be exempted.

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Test Report

Report No : TST202104Q2617-2RR Date: Apr.23, 2021

Page 6 of 11

2. Phthalates—DBP, BBP, DEHP & DIBP

Test Item(s)	Test Method	Test Equipment	Unit	MDL	Limit
Dibutyl Phthalate(DBP)	IEC62321-8:2017	GC-MS	mg/kg	30	1000
Benzylbutyl Phthalate (BBP)	IEC62321-8:2017	GC-MS	mg/kg	30	1000
Di-(2-ethylhexyl) Phthalate(DEHP)	IEC62321-8:2017	GC-MS	mg/kg	30	1000
Diisobutyl phthalate (DIBP)	IEC62321-8:2017	GC-MS	mg/kg	30	1000

Test result(s):

Part No.	Test item (mg/kg)				Conclusion
	DBP	BBP	DEHP	DIBP	
1+2+3	N.D.	N.D.	N.D.	N.D.	Pass
4+5+6	N.D.	N.D.	N.D.	N.D.	Pass
7+8	N.D.	N.D.	N.D.	N.D.	Pass
9+10	N.D.	N.D.	N.D.	N.D.	Pass
11	N.D.	N.D.	N.D.	N.D.	Pass

Note: - mg/kg=0.0001%
-ND=Not Detected(<MDL)

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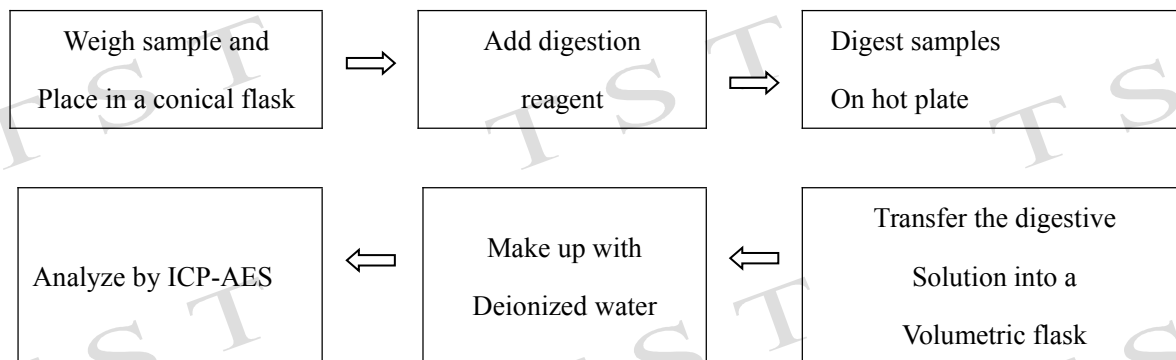
Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

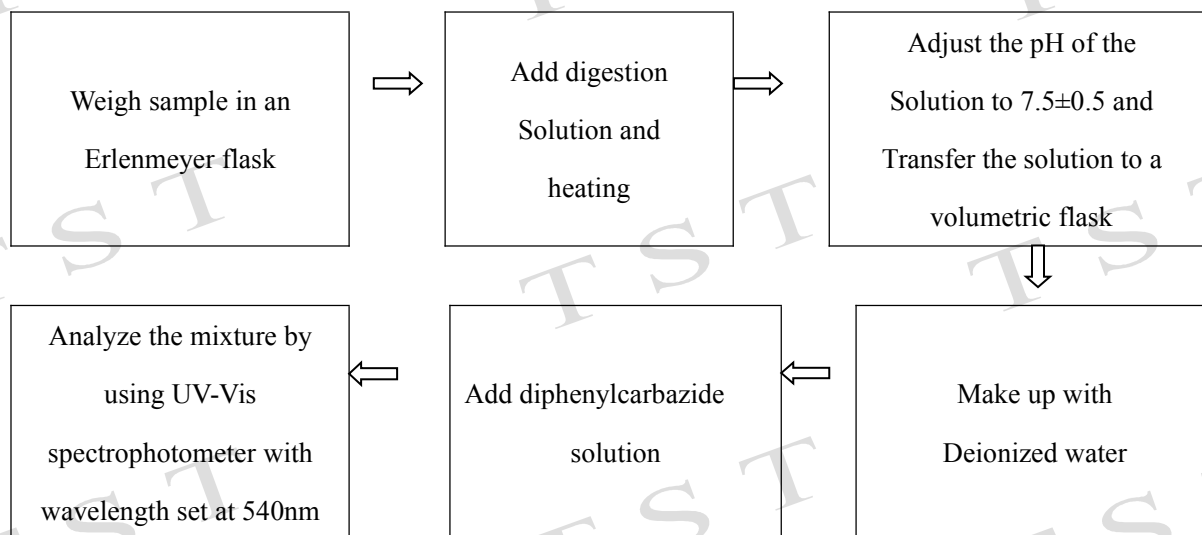
Page 7 of 11

Chemical Test Process:

1. Test for Pb/ Cd Content



2. Test for Chromium(VI) Content



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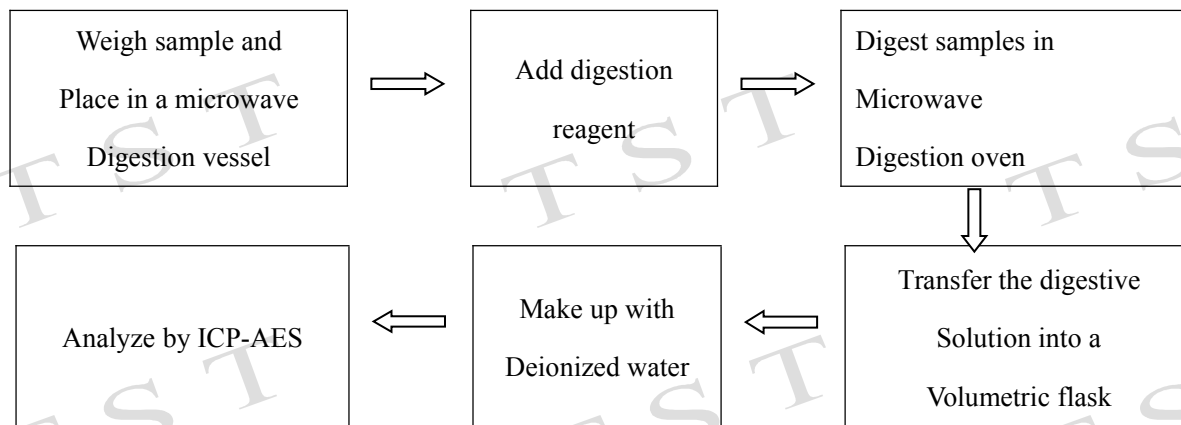
Test Report

Report No : TST202104Q2617-2RR

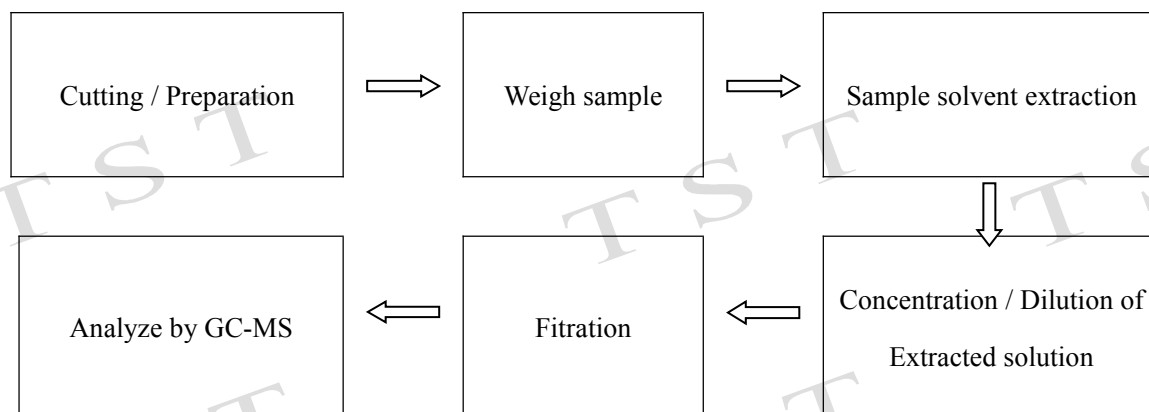
Date: Apr.23, 2021

Page 8 of 11

3.Test for Hg Contents



4.Test for PBBs/PBDES/DIBP/DBP/BBP/DEHP



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Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 9 of 11

Sample photo:



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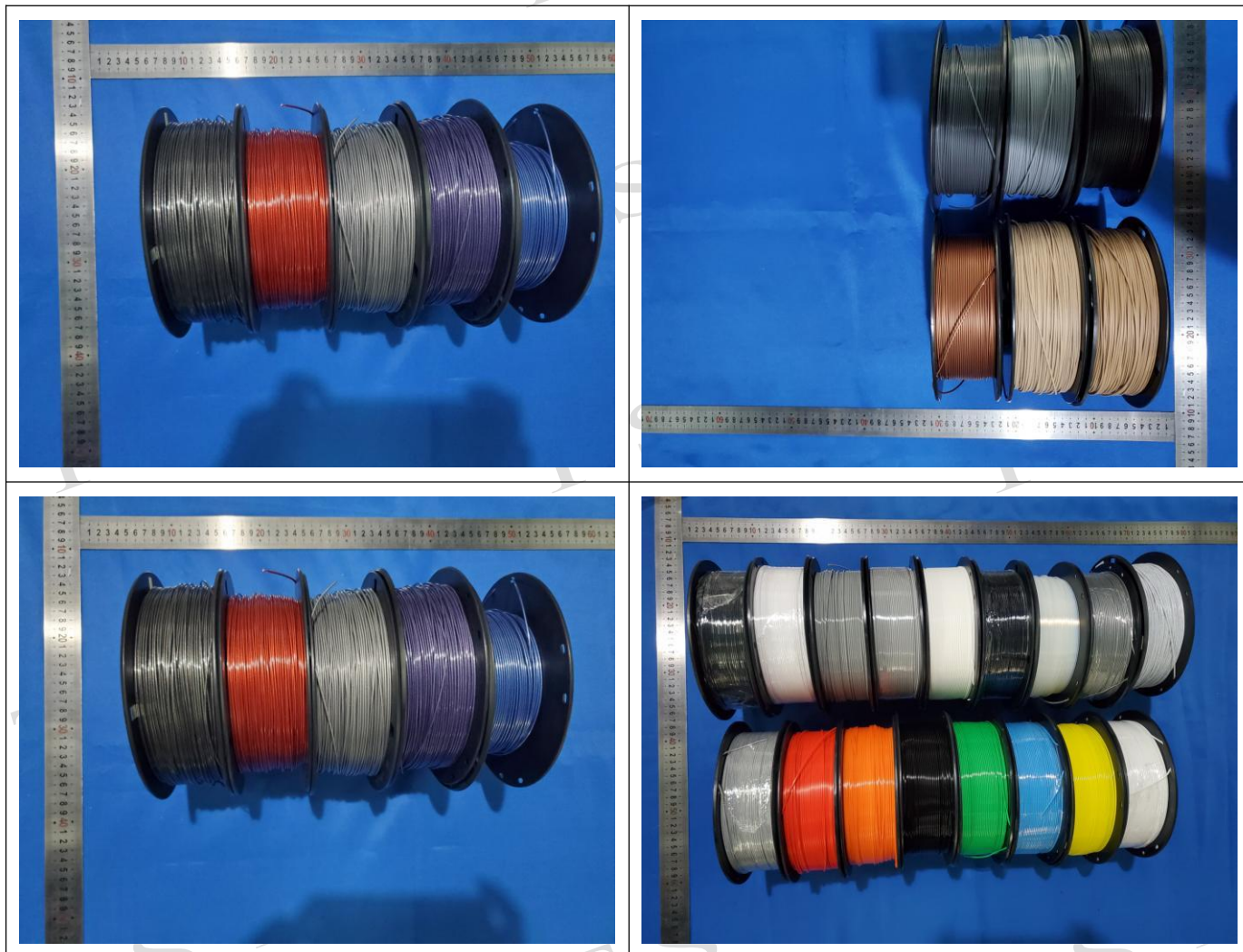


Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 10 of 11



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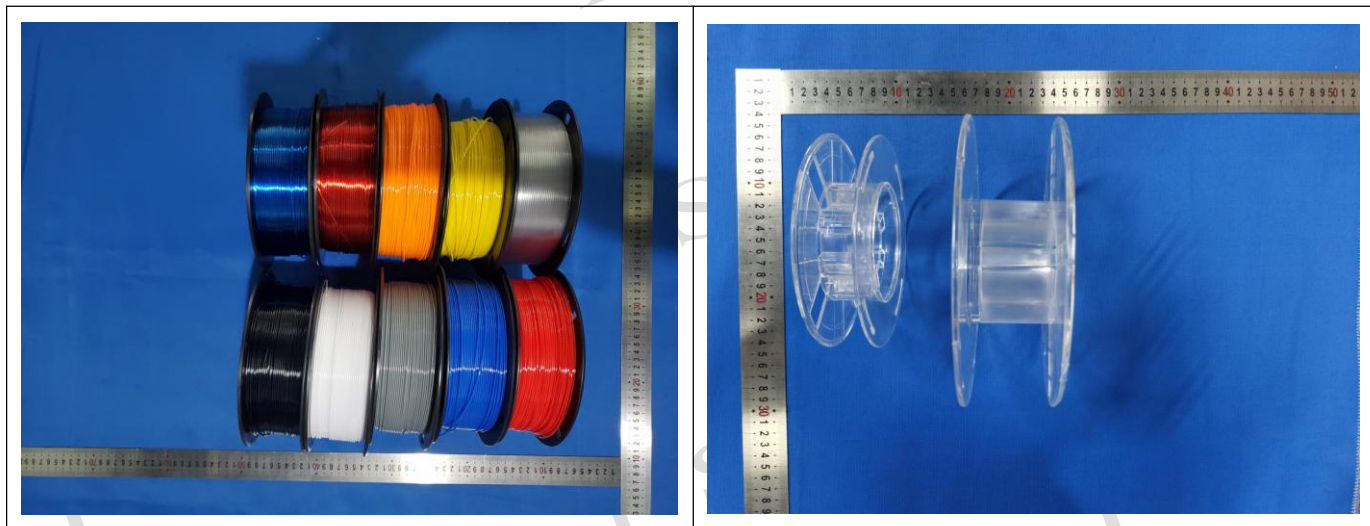


Test Report

Report No : TST202104Q2617-2RR

Date: Apr.23, 2021

Page 11 of 11



*** End of Report ***

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